



HOT ROLLED CAPABILITIES

NLMK Indiana (Portage)

1006 - 1010		1012 - 1015		1016 - 1022		1M23/1W23 (PVQ)		1025 - 1035		15B23 & 10B38	
Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range
Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge
.0710" - .0789"	39" - 46.999"	.0710" - .0789"	39" - 46.999"	.0900" - .0949"	39" - 40.999"	.0900" - .0949"	39" - 40.999"	.0800" - .0899"	39" - 46.999"	.1340" - .1389"	43" - 44.999"
.0790" - .0869"	39" - 50.999"	.0790" - .0999"	39" - 50.999"	.0950" - .0979"	39" - 42.999"	.0950" - .0999"	39" - 42.999"	.0900" - .0929"	39" - 48.999"	.1390" - .1439"	43" - 46.999"
.0870" - .0949"	39" - 52.999"	.1000" - .1139"	39" - 52.999"	.0980" - .1039"	39" - 48.999"	.1000" - .1099"	39" - 44.999"	.0930" - .7500"	39" - 50.999"	.1440" - .1539"	43" - 48.999"
.0950" - .1029"	39" - 54.999"	.1140" - .1199"	39" - 54.999"	.1040" - .1099"	39" - 50.999"	.1100" - .1149"	39" - 46.999"			.1540" - .1799"	43" - 50.999"
.1030" - .1109"	39" - 56.999"	.1200" - .1229"	39" - 56.999"	.1100" - .1159"	39" - 52.999"	.1150" - .1199"	39" - 48.999"			.1800" - .1999"	43" - 52.999"
.1110" - .1209"	39" - 58.999"	.1230" - .1359"	39" - 58.999"	.1160" - .1219"	39" - 54.999"	.1200" - .1249"	39" - 50.999"			.2000" - .2199"	43" - 54.999"
.1210" - .7500"	39" - 60.999"	.1360" - .7500"	39" - 60.999"	.1220" - .1299"	39" - 56.999"	.1250" - .1299"	39" - 52.999"			.2200" - .7500"	43" - 56.999"
				.1300" - .1399"	39" - 58.999"	.1300" - .1399"	39" - 56.999"				
				.1400" - .7500"	39" - 60.999"	.1400" - .2500"	39" - 60.999"				

HSLA Grade 50 & 60 (V bearing)		A606/588 Weathering Steel (V bearing)		HSLA Grade 50 & 60 (Nb/Cb bearing)		HSLA Grade 60 Heavy Ga (Nb/Cb bearing)		HSLA Grade 70 (Nb/Cb bearing)		HSLA Grade 80 (Nb/Cb bearing)	
Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range
Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge
.0830" - .0849"	39" - 44.999"	.0850" - .0899"	39" - 40.999"	.1000" - .1099"	39" - 42.999"	.1100" - .1199"	39" - 42.999"	.1100" - .1199"	39" - 42.999"	.1100" - .1199"	39" - 42.999"
.0850" - .0929"	39" - 46.999"	.0900" - .0949"	39" - 42.999"	.1100" - .1199"	39" - 44.999"	.1200" - .1299"	39" - 44.999"	.1200" - .1299"	39" - 44.999"	.1200" - .1299"	39" - 44.999"
.0930" - .1109"	39" - 48.999"	.0950" - .0999"	39" - 44.999"	.1200" - .1199"	39" - 46.999"	.1300" - .1399"	39" - 46.999"	.1300" - .1399"	39" - 46.999"	.1300" - .1399"	39" - 46.999"
.1110" - .1149"	39" - 50.999"	.1000" - .1149"	39" - 46.999"	.1300" - .1399"	39" - 48.999"	.1400" - .1499"	39" - 48.999"	.1400" - .1499"	39" - 48.999"	.1400" - .1499"	39" - 48.999"
.1150" - .1359"	39" - 58.999"	.1150" - .1249"	39" - 48.999"	.1400" - .1499"	39" - 50.999"	.1500" - .1599"	39" - 50.999"	.1500" - .1599"	39" - 50.999"	.1600" - .1799"	39" - 50.999"
.1360" - .7500"	39" - 60.999"	.1250" - .1799"	39" - 50.999"	.1500" - .1599"	39" - 52.999"	.1600" - .1799"	39" - 52.999"	.1600" - .1799"	39" - 52.999"	.1800" - .1999"	39" - 52.999"
		.1800" - .1999"	39" - 52.999"	.1600" - .1699"	39" - 54.999"	.1800" - .1899"	39" - 54.999"	.1800" - .1999"	39" - 54.999"	.2000" - .2199"	39" - 54.999"
		.2000" - .2299"	39" - 54.999"	.1700" - .1799"	39" - 56.999"	.1900" - .1999"	39" - 56.999"	.2000" - .2199"	39" - 56.999"	.2200" - .2299"	39" - 56.999"
		.2300" - .2399"	39" - 56.999"	.1800" - .7500"	39" - 60.999"	.2000" - .2099"	39" - 58.999"	.2300" - .2399"	39" - 58.999"	.2300" - .2399"	39" - 58.999"
		.2400" - .2449"	39" - 58.999"			.2100" - .4000"	39" - 60.999"	.2400" - .2400"	39" - 60.999"		
		.2450" - .7500"	39" - 60.999"								

4130		4140		5120H		1045 / 1050		1065		1074	
Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range	Gauge Range	Width Range
Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge	Ordered as MIN	Mill Edge
.0950" - .1299"	39" - 43.500"	.0950" - .1299"	39" - 43.500"	.1500" - .1599"	39" - 40.999"	.0850" - .0949"	39" - 44.999"	.0850" - .0949"	39" - 44.999"	.0850" - .0949"	39" - 44.999"
.1300" - .1749"	39" - 46.999"	.1300" - .1749"	39" - 46.999"	.1600" - .1699"	39" - 46.999"	.0950" - .1249"	39" - 50.999"	.0950" - .1249"	39" - 46.999"	.0950" - .1249"	39" - 46.999"
.1750" - .5000"	39" - 48.999"	.1750" - .5000"	39" - 48.999"	.1700" - .1799"	39" - 48.999"	.1250" - .1499"	39" - 52.999"	.1250" - .4100"	39" - 50.999"	.1250" - .4100"	39" - 50.999"
				.1800" - .1999"	39" - 50.999"	.1500" - .1739"	39" - 54.999"				
				.2000" - .2199"	39" - 52.999"	.1740" - .1799"	39" - 58.999"				
				.2200" - .2299"	39" - 54.999"	.1800" - .4740"	39" - 60.999"				
				.2300" - .2399"	39" - 56.999"						
				.2400" - .2499"	39" - 58.999"						
				.2500" - .7500"	39" - 60.999"						