



## Gauge and Width Tolerances

### Galvanized and Galvannealed Gauge Tolerances for NLMK-PA, Coated Products

Ordered Minimum Gauges (+ Tolerances) OR Nominal Gauges (+/- Tolerances)

		ASTM A924-2009 Table 2 -- <b>HALF</b> Standard Gauge Tolerances						
		Gauge Range						
		Through .014"	Over .0141 through .023	Over .023 through .043	Over .043 through .061	Over .061 through .075	Over .075 through .101	Over .101 through .187
Width Range	≤ 32.0000"	+0.002, - 0 (±.001)	+0.003, - 0 (±.0015)	+0.004, - 0 (±.002)	+0.005, - 0 (±.0025)	+0.006, - 0 (±.003)	+0.007, - 0 (±.0035)	+0.008, - 0 (±.004)
	32.0001" - 40.0000"	+0.002, - 0 (±.001)	+0.003, - 0 (±.0015)	+0.004, - 0 (±.002)	+0.005, - 0 (±.0025)	+0.006, - 0 (±.003)	+0.008, - 0 (±.004)	+0.008, - 0 (±.004)
	40.0001" - 60.0000"	+0.002, - 0 (±.001)	+0.003, - 0 (±.0015)	+0.004, - 0 (±.002)	+0.005, - 0 (±.0025)	+0.006, - 0 (±.003)	+0.008, - 0 (±.004)	+0.009, - 0 (±.0045)
	60.0001" - 72.0000"		—	+0.004, - 0 (±.002)	+0.005, - 0 (±.0025)	+0.006, - 0 (±.003)	+0.009, - 0 (±.0045)	+0.009, - 0 (±.0045)

### Galvanized and Galvannealed Standard Width Tolerances for NLMK-PA, Coated Products

Width Tolerances for Hot Dip Metallic Coated Sheets, Coils and Cut Lengths, Not Resquared	
Specified Width, in.	Tolerance Over Specific Width, No Tolerance Under, in.
12.000" - 30.000"	.1250
30.001" - 48.000"	.1875
48.001" - 60.000"	.2500
60.001" - 72.000"	.3125